Orifice Size 3/16", 1" laterals, 3" diam. Transport Pipe 10'6" drop, 20 Deg. Slope

10'6" drop, 20 Deg. Slope			3" Flout 144 US Gal Dose			Tank Model FLT175			
NO. OF ORIFICES	20	40	60	80	100	120	120 Pre- Flooded	Open Lateral Ends	
TOTAL ORIFICE AREA SQ. IN.	0.552	1.105	1.657	2.209	2.762	3.314	3.314	4.713	
DURATION OF DISCHARGE MIN/SEC.	6:40	4:50	4:25	3:20	3:05	2:50			
AVG. RATE OF DISCHARGE USGPM	22.0	33	35	50	56	60			
USGPM PER ORIFICE	1.10	0.813	0.58	0.619	0.06	0.500			
RESIDUAL HEAD AT FIELD INS.	131	65	28	32.5	24	17.5			
SQUIRT HEIGHT INS.	92	48	20	23	18	14			
SQUIRT HEIGHT ÷ RESIDUAL HEAD	0.70	0.74	0.71	0.71	0.75	0.80			
NOTES	fully flooded 55 secs	stable 40% channel flow. flooded at base	stable 60 % channel flow. flooded at base	turbulance channel flow to base. water slugs	turbulance channel flow to base. water slugs	turbulance channel flow to base. water slugs			

PREMIER PLASTICS FLOUT® (3/16" 3" 10.5' DROP-V) TEST SUMMARY

Orifice Size 3/16", 1" laterals, 3" diam. Vented Transport Pipe

3" Flout 144 US Gal Dose 10' 6" drop, 20 Deg. Slope Tank Model FLT175

NO. OF ORIFICES	20	40	60	80	100	120	120 Pre- Flooded	120 VENTED
TOTAL ORIFICE AREA SQ. IN.	0.552	1.105	1.657	2.209	2.762	3.314	3.314	4.713
DURATION OF DISCHARGE MIN/SEC.		4:10	3:10	2:45	2:35	2:30		
AVG. RATE OF DISCHARGE USGPM		41.0	54	65	68	74		
USGPM PER ORIFICE		1.025	0.892	0.813	0.680	0.617		
RESIDUAL HEAD AT FIELD INS.		100	70	55.5	40	30.5		
SQUIRT HEIGHT INS.		72	48	43	30	25		
SQUIRT HEIGHT ÷ RESIDUAL HEAD		0.72	0.69	0.8	0.8	0.82		
NOTES			turbulance lower section of pipe		turbulance air expelled thru orifices			

PREMIER PLASTICS FLOUT® (3/16" 3" 10.5' DROP-P) TEST SUMMARY

Orifice Size 3/16", 1" laterals, 3"" diam. PREFLOODED Transport Pipe

10'6" drop, 20 Deg. Slope 3" Flout 144 US Gal Dose Tank Model FLT175

NO. OF ORIFICES	20	40	60	80	100	120	120 Pre- Flooded	Open Lateral Ends
TOTAL ORIFICE AREA SQ. IN.	0.552	1.105	1.657	2.209	2.762	3.314	3.314	4.713
DURATION OF DISCHARGE MIN/SEC.	7:05	3:45	2:55	2:35	2:30	2:20		
AVG. RATE OF DISCHARGE USGPM	25.0	46	61	71	79	83		
USGPM PER ORIFICE	1.25	1.150	1.02	0.890	0.79	0.690		
RESIDUAL HEAD AT FIELD INS.	131	106	80	61	44	32		
SQUIRT HEIGHT INS.	84	76	56	45	34	26		
SQUIRT HEIGHT ÷ RESIDUAL HEAD	0.64	0.72	0.70	0.74	0.77	0.81		
NOTES						Draws air in near end of cycle		